

EE4323 Industrial Control Systems

Homework Assignment 2

Nonlinear DC motor

Paulo R. Loma Marconi

June 13, 2017

1 Introduction

The objective is to simulate a nonlinear electro-mechanical system with thermal model and static Coulomb friction. We use three ODE solvers, the embedded Matlab solver `ode45`, and two external solvers, the 4th and 5th order Runge-Kutta algorithm `ode45m`, and the basic Euler algorithm `eufix1`.

2 Nonlinear model

The dynamics of the DC motor has two nonlinear parameters is,

$$R_A i_A + L_A \dot{i}_A + \alpha \omega_1 = e_i(t) \quad (1)$$

$$J_1 \dot{\omega}_1 + B_1 \omega_1 - r_1 f_c = \alpha i_A \quad (2)$$

$$J_2 \dot{\omega}_2 + B_2 \omega_2 + B_{2C} \text{sign}(\omega_2) + r_2 f_c = -\tau_L \quad (3)$$

$$C_{TM} \dot{\theta}_M + \frac{(\theta_M - \theta_A)}{R_{TM}} = i_A^2 R_A \quad (4)$$

where R_A is the stationary resistance, L_A is the stationary inductance, i_A is the input stationary current, α is the internal parameters, ω is the angular speed, $e_i(t)$ is the applied armature voltage, B is the rotational viscous-damping coefficient, J is the moment of inertia, f_c is the contact force between two gears, r is the gear radius, and B_{2C} is the static Coulomb friction. The thermal model is similar to an electrical capacitor-resistor model with thermal capacity C_{TM} , R_{TM} is the resistive losses to ambient temperature, θ_M is the motor temperature, and θ_A is the ambient temperature.

Now let us define the state-vector differential equations: state vector $x = [i_A \ \omega_2 \ \theta_M]^T$, and input vector $u = [e_i \ \tau_L \ \theta_A]^T$.

For $\omega_1 = N\omega_2$ and $N = \frac{r_2}{r_1}$, eliminating f_c we have

$$\dot{i}_A = -\frac{R_A}{L_A} i_A - \frac{N\alpha}{L_A} \omega_2 + \frac{1}{L_A} e_i \quad (5)$$

$$\dot{\omega}_2 = \frac{N\alpha}{J_{eq}} i_A - \frac{B_{eq}}{J_{eq}} \omega_2 - \frac{B_{2C}}{J_{eq}} \text{sign}(\omega_2) - \frac{1}{J_{eq}} \tau_L \quad (6)$$

$$\dot{\theta}_M = \frac{R_A}{C_{TM}} i_A^2 - \frac{1}{C_{TM} R_{TM}} \theta_M + \frac{1}{C_{TM} R_{TM}} \theta_A \quad (7)$$

where $J_{eq} = J_2 + N^2 J_1$ and $B_{eq} = B_2 + N^2 B_1$.

For simulation purpose only we can simplify as

$$\dot{i}_A = -a i_A - b \omega_2 + \frac{1}{L_A} e_i \quad (8)$$

$$\dot{\omega}_2 = c i_A - d \omega_2 - e \operatorname{sign}(\omega_2) - \frac{1}{J_{eq}} \tau_L \quad (9)$$

$$\dot{\theta}_M = f i_A^2 - g \theta_M + g \theta_A \quad (10)$$

where $a = \frac{R_A}{L_A}$, $b = \frac{N\alpha}{L_A}$, $c = \frac{N\alpha}{J_{eq}}$, $d = \frac{B_{eq}}{J_{eq}}$, $e = \frac{B_2 C}{J_{eq}}$, $f = \frac{R_A}{C_{TM}}$, and $g = \frac{1}{C_{TM} R_{TM}}$.

3 Matlab Scripts

3.1 ODE solver ode45m

Listing 1 : ode45m

```

1 function [tout, yout] = ode45m(yprfun, t0, tfinal, y0, tol, trace)
2 %ODE45 Solve differential equations, higher order method.
3 % ODE45 integrates a system of ordinary differential equations using
4 % 4th and 5th order Runge-Kutta formulas.
5 % [T,Y] = ODE45('yprime', T0, Tfinal, Y0) integrates the system of
6 % ordinary differential equations described by the M-file YPRIME.M,
7 % over the interval T0 to Tfinal, with initial conditions Y0.
8 % [T, Y] = ODE45(F, T0, Tfinal, Y0, TOL, 1) uses tolerance TOL
9 % and displays status while the integration proceeds.
10 %
11 % INPUT:
12 % F      - String containing name of user-supplied problem description.
13 %         Call: yprime = fun(t,y) where F = 'fun'.
14 %         t      - Time (scalar).
15 %         y      - Solution column-vector.
16 %         yprime - Returned derivative column-vector; yprime(i) = dy(i)/dt.
17 % t0      - Initial value of t.
18 % tfinal - Final value of t.
19 % y0      - Initial value column-vector.
20 % tol     - The desired accuracy. (Default: tol = 1.e-6).
21 % trace   - If nonzero, each step is printed. (Default: trace = 0).
22 %
23 % OUTPUT:
24 % T      - Returned integration time points (column-vector).
25 % Y      - Returned solution, one solution column-vector per tout-value.
26 %
27 % The result can be displayed by: plot(tout, yout).
28 %
29 % See also ODE23, ODEDEMO.
30
31 % C.B. Moler, 3-25-87, 8-26-91, 9-08-92.
32 % Copyright (c) 1984-94 by The MathWorks, Inc.
33
34 % The Fehlberg coefficients:
35 alpha = [1/4  3/8  12/13  1  1/2]';
36 beta  = [ [ 1  0  0  0  0  0  0 ]/4
37          [ 3  9  0  0  0  0  0 ]/32
38          [ 1932 -7200 7296 0 0 0 ]/2197
39          [ 8341 -32832 29440 -845 0 0 ]/4104
40          [-6080 41040 -28352 9295 -5643 0 ]/20520 ]';
41 gamma = [ [902880 0 3953664 3855735 -1371249 277020]/7618050
42          [-2090 0 22528 21970 -15048 -27360]/752400 ]';
43 pow = 1/5;
44 if nargin < 5, tol = 1.e-6; end
45 if nargin < 6, trace = 0; end
46
47 % Initialization
48 hmax = (tfinal - t0)/16;

```

```

49 h = hmax/8;
50 t = t0;
51 y = y0(:);
52 f = zeros(length(y),6);
53 chunk = 128;
54 tout = zeros(chunk,1);
55 yout = zeros(chunk,length(y));
56 k = 1;
57 tout(k) = t;
58 yout(k,:) = y.';
59
60 if trace
61     clc, t, h, y
62 end
63
64 % The main loop
65
66 while (t < tfinal) & (t + h > t)
67     if t + h > tfinal, h = tfinal - t; end
68
69     % Compute the slopes
70     temp = feval(yfun,t,y);
71     f(:,1) = temp(:);
72     for j = 1:5
73         temp = feval(yfun, t+alpha(j)*h, y+h*f*beta(:,j));
74         f(:,j+1) = temp(:);
75     end
76
77     % Estimate the error and the acceptable error
78     delta = norm(h*f*gamma(:,2),'inf');
79     tau = tol*max(norm(y,'inf'),1.0);
80
81     % Update the solution only if the error is acceptable
82     if delta <= tau
83         t = t + h;
84         y = y + h*f*gamma(:,1);
85         k = k+1;
86         if k > length(tout)
87             tout = [tout; zeros(chunk,1)];
88             yout = [yout; zeros(chunk,length(y))];
89         end
90         tout(k) = t;
91         yout(k,:) = y.';
92     end
93     if trace
94         home, t, h, y
95     end
96
97     % Update the step size
98     if delta ~= 0.0
99         h = min(hmax, 0.8*h*(tau/delta)^pow);
100     end
101 end
102
103 if (t < tfinal)
104     disp('Singularity likely.')
105     t
106 end
107
108 tout = tout(1:k);
109 yout = yout(1:k,:);

```

3.2 ODE solver eufix1

Listing 2 : eufix1

```

1 function [tout, xout] = eufix1(dxfun, tspan, x0, stp, trace)
2 %EUFIX1 Solve ordinary state-vector differential equations, low order method.
3 % EUFIX1 integrates a set of ODEs xdot = f(x,t) using the most
4 % elementary Euler algorithm, without step-size control.
5 %
6 % CALL:
7 %     [t, x] = eufix1('dxfun', tspan, x0, stp, trace)
8 %
9 % INPUT:
10 % dxfun - String containing name of user-supplied problem description.
11 %       Call: xdot = model(t,x) coded in fname.m => dxfun = 'fname'.
12 %       t   - Time (scalar).
13 %       x   - Solution column-vector at time t.
14 %       xdot - Returned derivative column-vector; xdot = dx/dt.
15 % tspan - Range of t for the desired solution; tspan = [t0 tf].
16 % tf   - Final value of t.
17 % x0   - Initial value column-vector.
18 %     stp - The specified integration step (default: stp = 1.e-2).
19 % trace - If nonzero, each step is printed (default: trace = 0).
20 %
21 % OUTPUT:
22 % t   - Returned integration time points (row-vector).
23 % x   - Returned solution, one column-vector per tout-value.
24 %
25 % Display result by: plot(t, x) or plot(t, x(:,2)) or plot(t, x(:,2), x(:,5)).
26 %
27 % Initialization
28 if nargin < 4, stp = 1.e-2; disp('H = 0.02 by default'); end
29 if nargin < 5, trace = 0; end    %% disable trace if not requested
30 t0 = tspan(1); tf = tspan(2);
31 if tf < t0, error('tf < t0!'); return; end %% check for glaring error
32 t = t0;
33 h = stp;
34 x = x0(:);
35 k = 1;
36 tout(k) = t;    % initialize output arrays
37 xout(k,:) = x.';
38 if trace
39     clc, t, h, x
40 end
41 %
42 % The main loop
43 %
44 while (t < tf)
45     if t + h > tf, h = tf - t; end
46     % Compute the derivative
47     dx = feval(dxfun, t, x); dx = dx(:);
48     % Update the solution (with no check on error)
49     t = t + h;
50     x = x + h*dx;
51     k = k+1;
52     tout(k) = t;
53     xout(k,:) = x.';
54     if trace
55         home, t, h, x, dx
56     end
57 end
58 if (t < tf) % if true, something bad happened!
59     disp('Singularity or modeling error likely.')
60     t
61 end
62 % ... here is the output (tout in row vector form)
63 tout = tout(1:k);
64 xout = xout(1:k,:);

```

3.3 Nonlinear model

In line 37 and 38, the input e_i can be changed from constant input to sinusoidal input.

Listing 3 : Nonlinear model

```
1 function xdot = asst02_2017(t,x)
2 global E_0 Tau_LO T_Amb B_2C
3
4 % motor parameters, Nachtigal, Table 16.5 p. 663
5
6 J_1 = 0.0035; % in*oz*s^2/rad
7 B_1 = 0.064; % in*oz*s/rad
8
9 % electrical/mechanical relations
10 K_E = 0.1785; % back emf coefficient, e_m = K_E*omega_m (K_E=alpha*omega)
11 K_T = 141.6*K_E; % torque coeffic., in English units K_T is not = K_E! (K_T=alpha*
    iA)
12 R_A = 8.4; % Ohms
13 L_A = 0.0084; % H
14
15 % gear-train and load parameters
16 J_2 = 0.035; % in*oz*s^2/rad % 10x motor J
17 B_2 = 2.64; % in*oz*s/rad (viscous)
18 N = 8; % motor/load gear ratio; omega_1 = N omega_2
19
20 % Thermal model parameters
21 R_TM = 2.2; % Kelvin/Watt
22 C_TM = 9/R_TM; % Watt-sec/Kelvin (-> 9 sec time constant - fast!)
23
24 Jeq = J_2+N*2*J_1;
25 Beq = B_2+N^2*B_1;
26 a = R_A/L_A;
27 b = K_E*N/L_A;
28 c = N*K_T/Jeq;
29 d = Beq/Jeq;
30 e = B_2C/Jeq;
31 f = R_A/C_TM;
32 g = 1/(C_TM*R_TM);
33
34 if t < 0.05
35     e_i = 0;
36 else
37     e_i = E_0;
38     e_i = E_0*sin(5*(2*pi)*(t - 0.05));
39 end
40 if t < 0.2
41     Tau_L = 0;
42 else
43     Tau_L = Tau_LO;
44 end
45
46 xdot(1) = -a*x(1)-b*x(2)+e_i/L_A;
47 xdot(2) = c*x(1)-d*x(2)-e*sign(x(2))-Tau_L/Jeq;
48 xdot(3) = f*x(1)^2-g*x(3)+g*T_Amb;
49 xdot = xdot(:); % force column vector
```

3.4 Main

Change the input values in line 5-8, the `input_type` E_0 to constant or sinusoidal, and the step size in line 9.

Note: This script is an example only. In the **Simulation Results** section we will analyze different scenarios.

Listing 4 : Main

```

1 clear variables; close all; clc;
2 global E_0 Tau_LO T_Amb B_2C;
3
4 E_0 = 120; % [V]          120
5 Tau_LO = 80; % [N.m]     80
6 T_Amb = 18; % [deg]     18
7 B_2C = 300; % [N]       80/300
8
9 t0 = 0; tfinal = 0.3; step = 1e-4;
10 x0 = [0; 0; 0]; % initial conditions
11
12 input_type = 0; % 0=constant, 1=sinusoidal
13 %% ode45 vs ode45m vs eufix1
14
15 timer = clock;
16 [t1,x1] = ode45('asst02_2017',[t0, tfinal],x0);
17 % [t1,x1] = ode45m('asst02_2017',t0,tfinal,x0,step);
18 Tsim1 = etime(clock,timer); % integration time
19 Len1 = length(t1); % number of time-steps
20
21 timer = clock;
22 [t2,x2] = ode45m('asst02_2017',t0,tfinal,x0,step);
23 Tsim2 = etime(clock,timer); % integration time
24 Len2 = length(t2); % number of time-steps
25
26 timer = clock;
27 [t3,x3] = eufix1('asst02_2017',[t0 tfinal],x0,step);
28 Tsim3 = etime(clock,timer); % integration time
29 Len3 = length(t3); % number of time-steps
30
31 %% Relative error
32
33 % relative error at max current: ode45 vs eufix1
34 max_iA_ode45 = max(x1(:,1));
35 max_iA_eufix1 = max(x3(:,1));
36 max_iA_error = 100*abs( (max_iA_ode45-max_iA_eufix1)/max_iA_ode45 );
37
38 % relative error at max angular velocity: ode45 vs eufix1
39 max_omega2_ode45 = max(x1(:,2));
40 max_omega2_eufix1 = max(x3(:,2));
41 max_omega2_error = 100*abs( (max_omega2_ode45-max_omega2_eufix1)/max_omega2_ode45 );
42
43 %% Plotting
44 if input_type == 0
45     %% Constant input e_i=E0
46     figure;
47     subplot(3,1,1);
48     plot(t1,x1(:,1),t2,x2(:,1),'--',t3,x3(:,1),'-.','LineWidth',1.5);
49     title(['Nonlinear DC motor with thermal model, $B_{2C}=$',num2str(B_2C)],'
50     Interpreter','Latex');
51     ylabel('$i_A$ [A]','Interpreter','Latex');
52     legend(['ode45: ',num2str(Tsim1),' [s]'],['ode45m: ',num2str(Tsim2),' [s]'],['
53     eufix1: ',num2str(Tsim3),' [s]']);
54     grid on;
55
56     subplot(3,1,2);
57     plot(t1,x1(:,2),t2,x2(:,2),'--',t3,x3(:,2),'','LineWidth',1.5);
58     ylabel('$\omega_2$ [rad/s]','Interpreter','Latex');
59     legend('ode45','ode45m','eufix1','Location','southeast');
60     grid on;
61
62     subplot(3,1,3);
63     plot(t1,x1(:,3),t2,x2(:,3),'--',t3,x3(:,3),'','LineWidth',1.5);
64     xlabel('Time [s]','Interpreter','Latex');
65     ylabel('$\theta_M$ [deg]','Interpreter','Latex');
66     legend('ode45','ode45m','eufix1','Location','southeast');
67     grid on;

```

```

67 % print('../asst02_2017/E0_ode45-ode45m-eufix1_1e-3.png','-dpng','-r300'); % Save
as PNG with 300 DPI
68
69 figure;
70 subplot(2,1,1);
71 plot(t1,x1(:,1),t2,x2(:,1),'--',t3,x3(:,1),'-.','LineWidth',1.5);
72 title(['Nonlinear DC motor with thermal model, $B_{2C}=$',num2str(B_2C)],'
Interpreter','Latex');
73 ylabel('$i_A$ [A]','Interpreter','Latex');
74 legend('ode45','ode45m','eufix1');
75 axis([0.05 0.07 -inf inf]);
76 text(0.058,5.5,['Relative error at max $i_A$=',num2str(max_iA_error),' $\%$'],
'$','Interpreter','Latex');
77 grid on;
78
79 subplot(2,1,2);
80 plot(t1,x1(:,2),t2,x2(:,2),'--',t3,x3(:,2),' ','LineWidth',1.5);
81 ylabel('$\omega_2$ [rad/s]','Interpreter','Latex');
82 legend('ode45','ode45m','eufix1','Location','southeast');
83 axis([0.05 0.07 -inf inf]);
84 text(0.058,40,['Relative error at max $\omega_{2}$=',num2str(max_omega2_error)
,' $\%$'],'Interpreter','Latex');
85 grid on;
86
87 % print('../asst02_2017/E0_ode45-ode45m-eufix1_1e-3_zoom.png','-dpng','-r300'); %
Save as PNG with 300 DPI
88
89 figure;
90 plot(t1,x1(:,3),t2,x2(:,3),'--',t3,x3(:,3),' ','LineWidth',1.5);
91 title('Motor temperature $\theta_M$ over $80[s]$', 'Interpreter','Latex');
92 xlabel('Time [s]','Interpreter','Latex');
93 ylabel('$\theta_M$ [deg]','Interpreter','Latex');
94 legend('ode45','ode45m','eufix1','Location','southeast');
95 grid on;
96
97 % print('../asst02_2017/thetaM_ode45-ode45m-eufix1_1e-3.png','-dpng','-r300'); %
Save as PNG with 300 DPI
98
99 elseif input_type == 1
100 %% Sinusoidal input e_i
101
102 figure;
103 subplot(3,1,1);
104 plot(t1,x1(:,1),t2,x2(:,1),'--',t3,x3(:,1),'-.','LineWidth',1.5);
105 title(['Nonlinear DC motor with thermal model, $B_{2C}=$',num2str(B_2C)],'
Interpreter','Latex');
106 ylabel('$i_A$ [A]','Interpreter','Latex');
107 legend('ode45','ode45m','eufix1','Location','southeast');
108 grid on;
109
110 subplot(3,1,2);
111 plot(t1,x1(:,2),t2,x2(:,2),'--',t3,x3(:,2),' ','LineWidth',1.5);
112 ylabel('$\omega_2$ [rad/s]','Interpreter','Latex');
113 legend('ode45','ode45m','eufix1','Location','southeast');
114 grid on;
115
116 subplot(3,1,3);
117 plot(t1,x1(:,3),t2,x2(:,3),'--',t3,x3(:,3),' ','LineWidth',1.5);
118 xlabel('Time [s]','Interpreter','Latex');
119 ylabel('$\theta_M$ [deg]','Interpreter','Latex');
120 legend('ode45','ode45m','eufix1','Location','southeast');
121 grid on;
122
123 % print('../asst02_2017/sinE0_ode45-ode45m-eufix1_1e-4.png', '-dpng', '-r300'); %
Save as PNG with 300 DPI
124
125 figure;
126 subplot(3,1,1);

```

```

127     plot(t1,x1(:,2),t2,x2(:,2),'--',t3,x3(:,2),'-.','LineWidth',1.5);
128     title(['Stiction behaviour on  $\omega_2$ ,  $B_{2C}$ '],
Interpreter','Latex');
129     ylabel('\omega_2 [rad/s]','Interpreter','Latex');
130     legend('ode45','ode45m','eufix1','Location','southeast');
131     axis([0.148 0.157 -0.6 0.4]);
132     grid on;
133
134     subplot(3,1,2);
135     plot(t1,x1(:,2),t2,x2(:,2),'--',t3,x3(:,2),'.','LineWidth',1.5);
136     ylabel('\omega_2 [rad/s]','Interpreter','Latex');
137     legend('ode45','ode45m','eufix1','Location','southeast');
138     axis([0.148 0.157 -0.015 0.010]);
139     grid on;
140
141     subplot(3,1,3);
142     plot(t1,x1(:,2),t2,x2(:,2),'--',t3,x3(:,2),'-.','LineWidth',1.5);
143     xlabel('Time [s]','Interpreter','Latex');
144     ylabel('\omega_2 [rad/s]','Interpreter','Latex');
145     legend('ode45','ode45m','eufix1','Location','southeast');
146     axis([0.148 0.157 -11e-5 5e-5]);
147     grid on;
148
149     % print('../asst02_2017/sinE0_ode45-ode45m-eufix1_1e-4_zoom.png', '-dpng', '-r
300'); % Save as PNG with 300 DPI
150
151     figure;
152     plot(t1,x1(:,3),t2,x2(:,3),'--',t3,x3(:,3),'.','LineWidth',1.5);
153     title('Motor temperature  $\theta_M$  over  $80[s]$ ','Interpreter','Latex');
154     xlabel('Time [s]','Interpreter','Latex');
155     ylabel('\theta_M [deg]','Interpreter','Latex');
156     legend('ode45','ode45m','eufix1','Location','southeast');
157     grid on;
158
159     % print('../asst02_2017/sinE0_thetaM_ode45-ode45m-eufix1_1e-4.png', '-dpng', '-r
300'); % Save as PNG with 300 DPI
160 end

```

4 Simulation scenarios

Two types of scenarios are simulated, Table 1. The first one is submitted to a constant input, low stiction, and two step sizes. The second scenario is more interesting because we study the behaviour due to a sinusoidal input which emulates the reversing mode of the motor at $5[Hz]$ with higher stiction. Both scenarios have load torque at $t = 0.2[s]$.

	Scenario 1		Scenario 2
ode45m step size	1×10^{-3}	1×10^{-4}	1×10^{-4}
eufix1 step size	1×10^{-3}	1×10^{-4}	1×10^{-4}
ode45 step size	auto		auto
e_i	E_0		$E_0 \sin[5(2\pi)(t - 0.05)]$
E_0	120 [V]		120 [V]
τ_L	80 [Nm] at $t = 0.2[s]$		80 [Nm] at $t = 0.2[s]$
θ_A	18 [°C]		18 [°C]
B_{2C}	80 [N]		300 [N]

Table 1: Scenario 1 and 2.

5 Simulation Results

Scenario 1

The result in Fig. 1 shows the output states due to constant input $E_0 = 120$, and $B_{2C} = 80$. The current overshoot at $0.05[s]$ is due to the inertia that the motor has to overcome. After the inertia is broken, the current i_A drops down to a constant value. The load torque τ_L is applied at $0.2[s]$ which produces the increment in the current and the decrement in the angular velocity. Also, `eufix1` solves the system with noticeable error, this result is analyzed later.

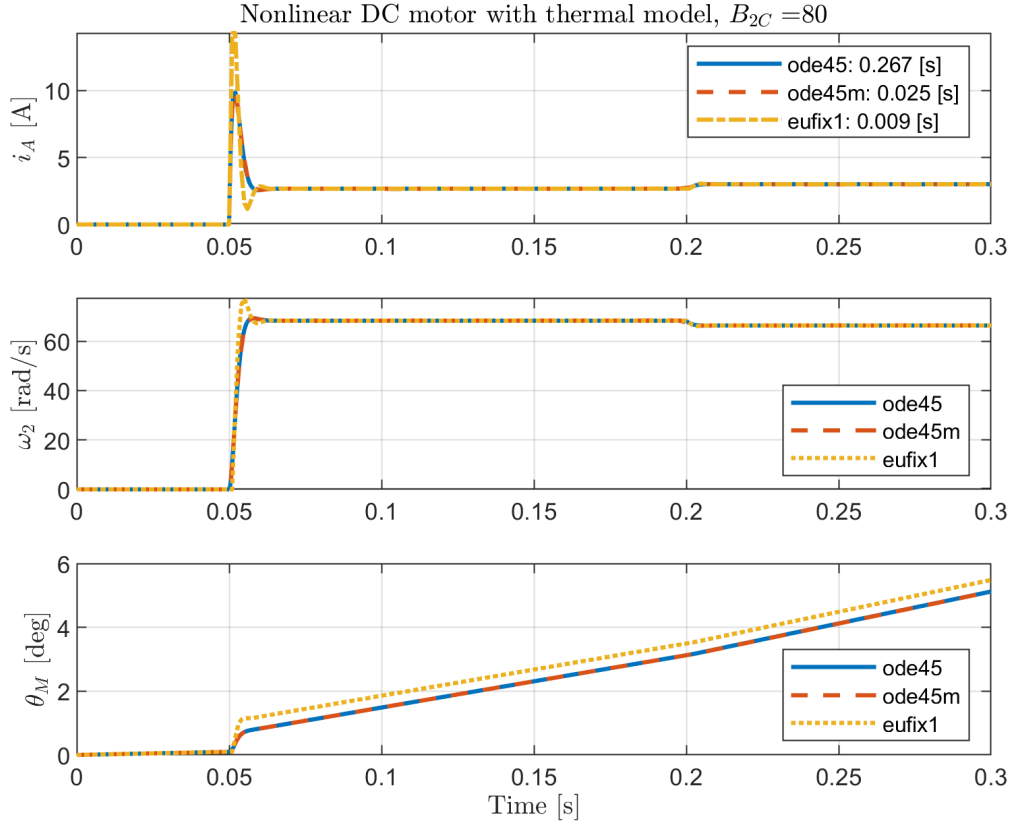


Figure 1: Scenario 1: step size 1×10^{-3}

The time simulation of each solver indicates that `ode45` is 10 times slower than `ode45m` and 30 times slower than `eufix1`.

	<code>ode45</code>	<code>ode45m</code>	<code>eufix1</code>
simulation time [s]	0.267	0.025	0.009
number of time steps	71769	15133	80001

Table 2: Scenario 1: simulation time and number of steps.

The temperature of the motor θ_M increases linearly and reaches steady-state at $45[s]$ approximately, which indicates that the motor won't reach unsafe temperatures.

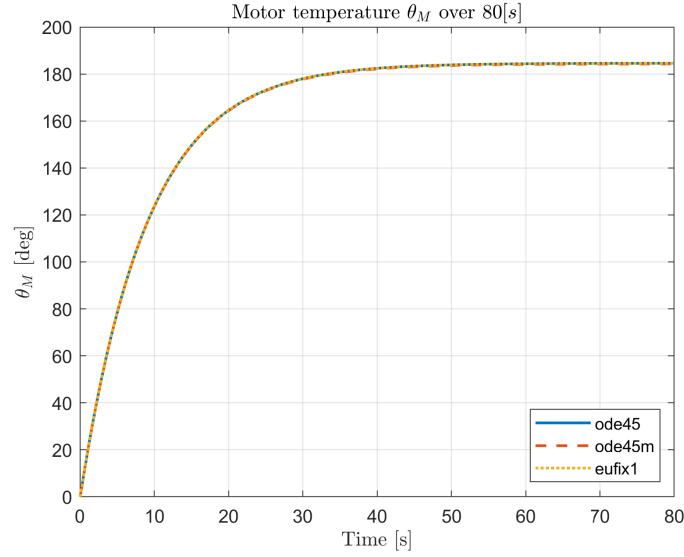


Figure 2: Scenario 1: θ_M over 80[s]

Although, `eufix1` is the fastest solver, with step size of 1×10^{-3} , `eufix1` outputs the worst performance. The result can be improved if the steps size is decreased to 1×10^{-4} . Fig. 3 and Fig. 4 show the relative error at max current and max angular velocity between `ode45` and `eufix1`.

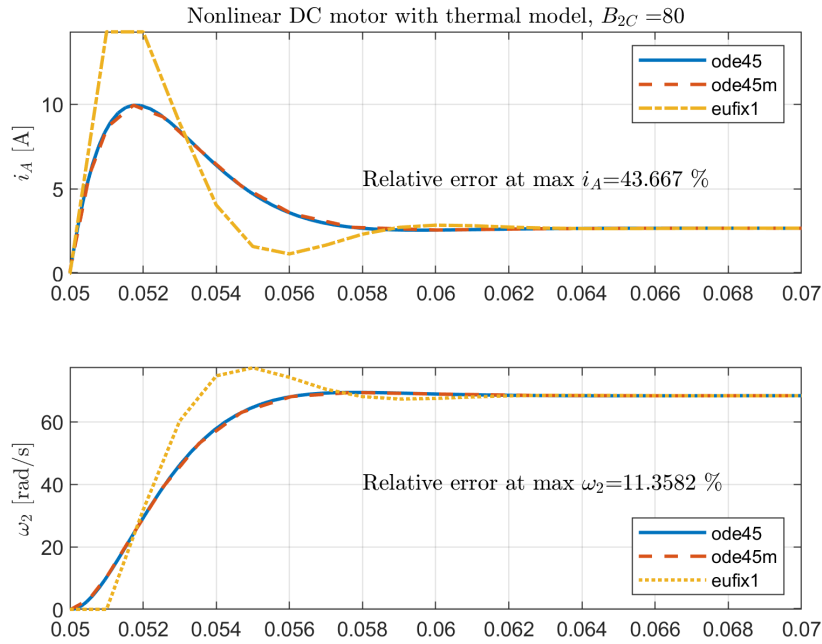


Figure 3: Scenario 1: step size 1×10^{-3}

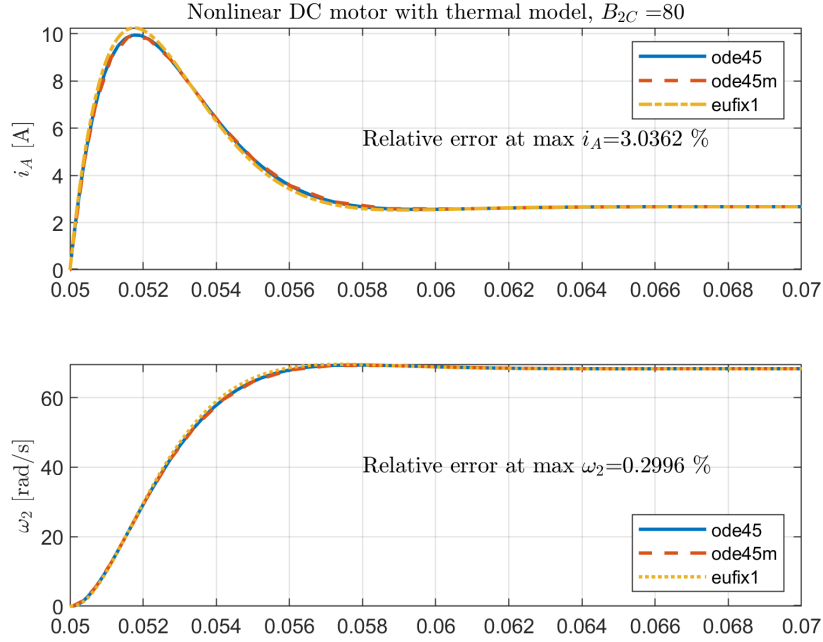


Figure 4: Scenario 1: step size 1×10^{-4}

Scenario 2

In this scenario we submitted the DC motor to high stiction $B_{2C} = 300$ and sinusoidal input at $5[Hz]$ which simulates the reversing mode. Table 3 shows the output for the three solvers showing that `ode45` is the slowest by far.

	<code>ode45</code>	<code>ode45m</code>	<code>eufix1</code>
simulation time [s]	517.798	3.463	0.093
number of time steps	13559913	9647	3002

Table 3: Scenario 2: simulation time and number of steps.

Fig. 5 shows the simulation output. The relevant result is the behavior of the system around the (nonlinear) stiction. ω_2 sticks at $0.15[s]$ and $0.25[s]$ due to B_{2C} .

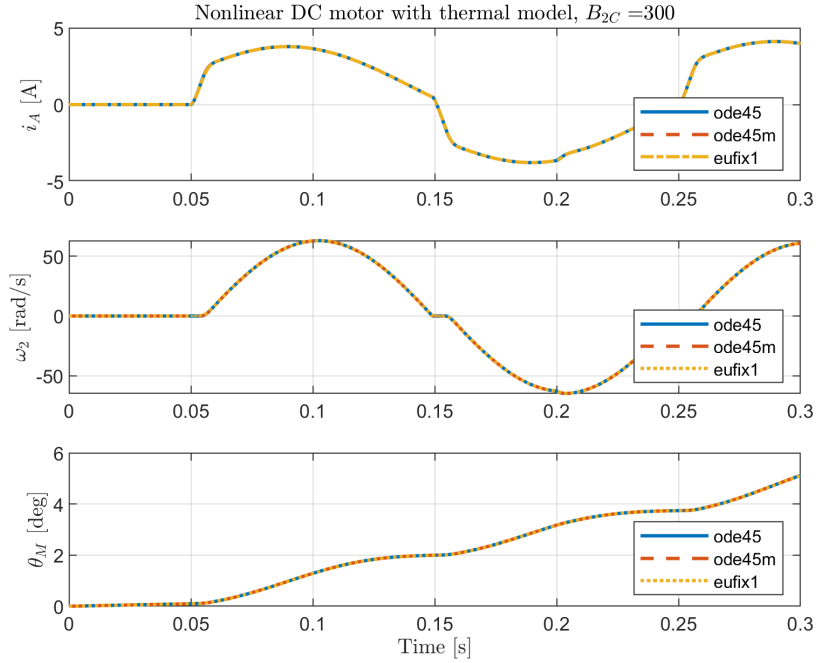


Figure 5: Scenario 2: reversing mode.

Even though the solvers were able to solve the dynamics with stiction, `ode45` took too much time to overcome this nonlinearity. Fig. 6 shows the stiction with three different zoom levels for each solver. The fastest but with more integration step error is `eufix1`. `ode45m` has less error ± 0.01 , and finally `ode45` solves with the minimum error, around $\pm 10 \times 10^{-5}$. In conclusion, `ode45m` is the best choice against the rest because it can obtain the solution with low error and with decent speed.

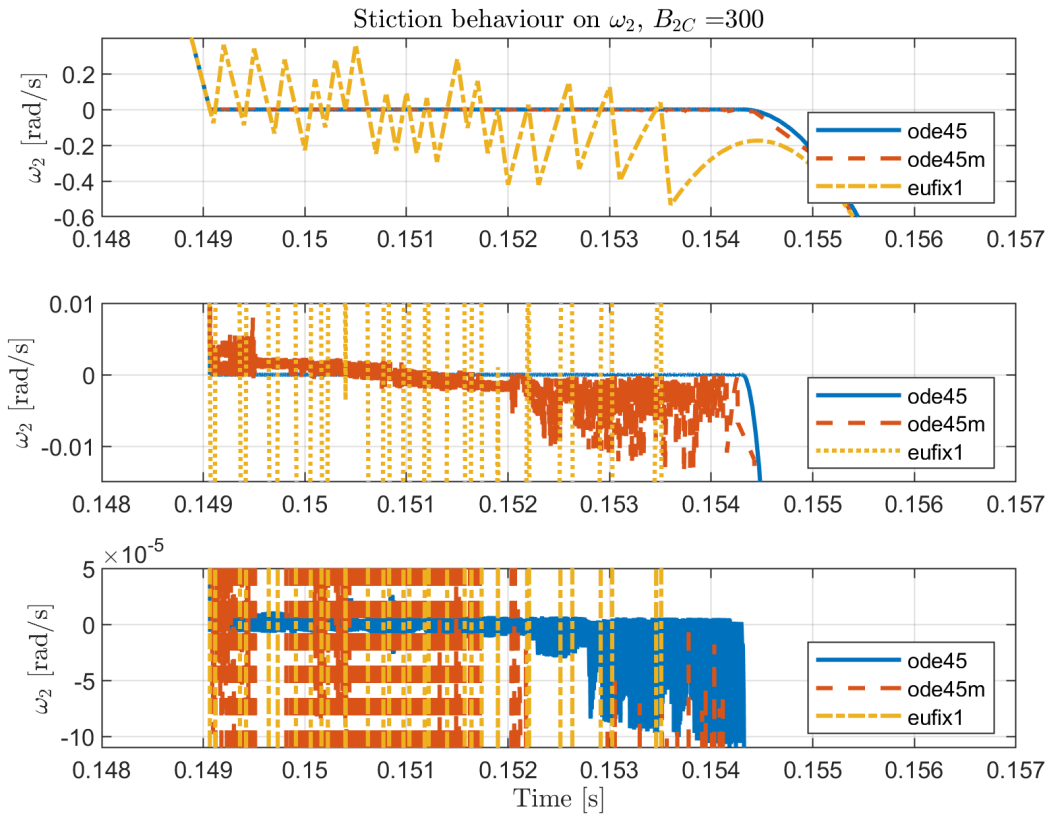


Figure 6: Scenario 2: stiction behavior at $0.148 \leq t \leq 0.157$.

The motor temperature θ_M in reversing mode reaches the steady-state at 45[s] approximately which indicates the motor won't suffer overheat due to stiction.

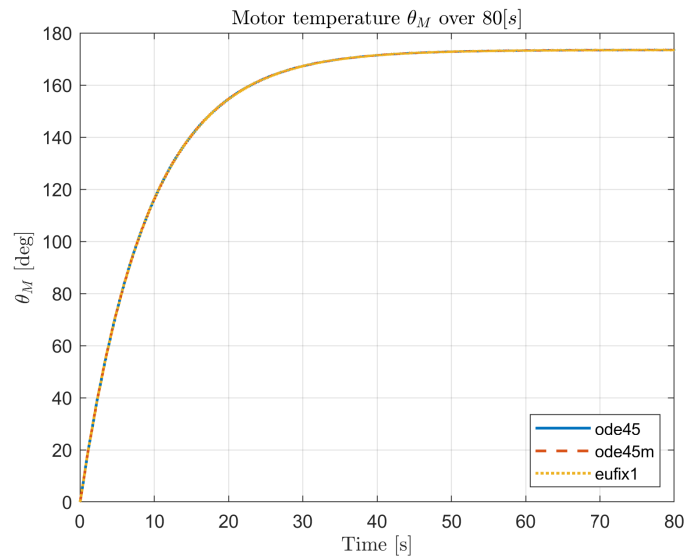


Figure 7: Scenario 2: motor temperature.