



MATERIAL AND FINISH DATA

CODE	INSERT MATERIAL	SPEC.	FINISH	SPEC.
A	7075-T6 ALUMINUM	AMS 4122, QQ-A-225/9	NONE	
AA	7075-T6 ALUMINUM	AMS 4122, QQ-A-225/9	ANODIZE	MIL-A-8625
CR	302, 303, 304, OR A-286 CRES	AMS 5636, 5637, 5638, 5639, 5640, 5641, 5647 AMS 5726, 5731, 5732, 5734, 5737	PASSIVATE	QQ-P-35
CRA	A-286 CRES	AMS 5726, 5731, 5732, 5734, 5737	PASSIVATE	QQ-P-35
T	6AL-4V TITANIUM	AMS 4928, 4965, 4967	NONE	

LENGTH L DATA

CODE	8	10	12	14	16
L	.500	.625	.750	.875	1.000

THREAD AND DIMENSION DATA

CODE	THREAD T	B DIA	D MIN
324	.1900-24 UNC-2B	.28	.19
3	.1900-32 UNF-2B		
420	.2500-20 UNC-2B	.35	.25
4	.2500-28 UNF-2B		
518	.3125-18 UNC-2B	.42	.31
5	.3125-24 UNF-2B		

EXAMPLE PART NUMBER

CB9060 CR 4-12-750

OPTIONAL TRIMMED BASE - .750
 LENGTH L - .750
 THREAD T SIZE - .2500-28 UNF-2B
 MATERIAL - 300 SERIES OR A-286 CRES
 BASIC PART NUMBER

UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982.

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GLICK BOND

CARSON CITY
NEVADA 89706

	APPROVALS	DATE	TITLE	
			INSERT, BLIND THREAD	
ANGLES	±1°	DRAWN DAC	13JUN99	SIZE
.XX	±.03	CHECKED DAC	13JUN99	CAGE CODE
.XXX	±.010	RELEASED CGH	13JUN99	DWG. NO.
.XXXX	±.001	REVISED DAC	13JUN99	REV.

SCALE	1/1	13JUN99	SHEET	1	OF	1
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